

Declaration of Performance

No.: DOP_NTC_BSP

1. Unique product type identification code:

HASSLACHER CROSS LAMINATED TIMBER

2. Intended use of the building product according to harmonized technical specification:

Buildings and Bridges

3. Name, registered trade name or brand, along with the address of the producer according to Article 11 Paragraph 5 construction products regulation:

NORITEC Holzindustrie GmbH Latzendorf 100 9832 Stall Austria

4. Name and address of the authorized agent for the tasks referred to in Article 12 Paragraph 2 construction products regulation:

No authorized agent

5. System of assessment and verification of performance constancy pursuant to Appendix V of the construction products regulation:

System 1

6. If the building product is regulated by a harmonized standard:

Not applicable

7. Notified Body(ies):

No. 1359

8. If the building product is regulated by an European technical assessment:

ETA-12/0281 of 09. 11. 2020

NORITEC Holzindustrie GmbH Feistritz 1 | 9751 Sachsenburg | Austria T +43 4769 22 49-0 | F +43 4769 22 49-129 info@hasslacher.com | hasslacher.com



9. Declaration of performance:

Main Features and Characteristics		Performance	
	Strength class	CL26E11.8	CL36E14.7
Mechanical characteristics of glued laminated products	Bending strength	Spruce/Fir, Pine, Larch	Spruce/Fir
	Compression strength	Surface Lamellas: 100% C24/L25 or T14 or Excellent Lamellas	Surface Lamellas: 100% C40 or T26
	Tensile strength		
	Shear strength	Middle Lamellas: 100% C24/L25 or	Middle Lamellas: 100% C24/L25 or T14
	Modulus of elasticity	T14	
	Bonding strength	Characteristic properties	Characteristic properties
	Strength of finger joints	according to ETA-12/0281	according to ETA-12/0281
	Additional for HASSLACHER CROSS LAMINATED TIMBER with large finger joints: Bending strength of large finger joints	NPD	
	Geometrical data	NPD	
Resistance to fire		NPD	
Bonding strength	Glue line integrity of surface bonding	Delamination test according EN 14080, Annex C, Test method B	
	Large finger joints	NPD	
Reaction to fire	D-s2, d0		2, d0
		D _{fl} -s1 (application as flooring)	
Emission of formaldehyde		E1	
Release of other dangerous substances		NPD	
Durability of bonding strength	Species	Spruce/Fir, Pine, Larch	
	Adhesives	MUF / Type I according EN 301	
		I 90 FJ 0,1 S w	
		Finger joints according to EN 14080	
		I 90 GP 0,3 S w	
		Surface bonding according to ETA-12/0281	

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Durability against biological
attackLamination without
preservative treatmentDurability class 5
according EN 350Lamination with
preservative treatmentNPDFurther notesaccording to ETA-12/0281

NPD – No Performance Determined

10. The performance of the previous product corresponds with the declared performance/the declared performances. For the creation of this performance in accordance with the EU regulation No. 305/2011 the manufacturer is uniquely responsible for.

Signed in the name of the manufacturer:

Andreas Weichsler / managing director NORITEC Holzindustrie GmbH

Name and position

NORITEC	
Holzindustrie GmbH	CHE
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Ein Unternehmen der HASSLACHER NORICA TIMBER Gruppe A company of the HASSLACHER NORICA TIMBER Grupp	MAN

Sachsenburg, 06th March 2024

Place and date of issue

Stamp/signature