

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation - CPR) this certificate applies to the construction product

HASSLACHER rib panel

according to the product specification listed in the current addendum to this certificate placed on the market by

Company

HASSLACHER HOLDING GMBH

Feistritz 1

AT-9751 Sachsenburg

and produced in the manufacturing plant

Noritec Holzindustrie GmbH, AT-9832 Stall im Mölltal, Latzendorf 100

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in

ETA-21/0745, issued on 10.05.2023

and

EAD 140022-00-0304

under system 1 for the performance set out in the ETA are applied and that the factory production control conducted by the manufacturer is assessed to ensure the constancy of performance of the construction product.

CERTIFICATE OF CONSTANCY OF PERFORMANCE


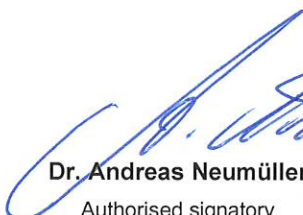
Certificate number: 1359-CPR-0856

Date of first issue: 12.10.2023

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This certificate will remain valid as long as neither the ETA, the EAD, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified product certification body.

For the validity of this certificate see www.holzforchung.at.



Dr. Andreas Neumüller
Authorised signatory



Dr. Manfred Brandstätter
Head of the Certification Body

Addendum to certificate 1359-CPR-0856

Date of issuance: 12.10.2023

Scope of certification:

HASSLACHER rib panel

Rib panel

Product type:	rib panel for use as prefabricated wood-based loadbearing stressed skin panel
Width w_r of the rib panel:	≤ 4000 mm
Length l of the rib panel:	4 m up to 24 m
Height h of the rib panel:	160 mm up to 1200 mm
Spacing of ribs:	variable
Service classes:	1 and 2
Connection between ribs and plate:	Rigidly bonded due to screw press bonding
Number of ribs:	2 to 10
Adhesive:	MUF according to EN 301 I 90 GF 1,5 M
Moisture content between ribs and plate:	average moisture content ≤ 15 % ≤ 3 % difference between the components to be bonded

Components of the ribbed panels:

Cross laminated timber	Cross laminated timber (BSP) according to ETA-12/0281
Height:	60 mm - 240 mm
Strength classes:	according to ETA-12/0281
Timber species:	Spruce / Fir (<i>Picea abies</i> / <i>Abies alba</i>)
Glulam rib	Glulam according to EN 14080:2013
Strength classes of the ribs:	GL 24h – GL 32h und GL 24c – GL 32c according to EN 14080:2013
Minimum cross section of the glulam ribs:	80 mm x 80 mm
Maximum cross section of the glulam ribs:	280 mm x 1200 mm
Timber species:	Spruce / Fir (<i>Picea abies</i> / <i>Abies alba</i>)
Screws	Partially threaded screws for use in timber construction according to EAD-130118-00-0603