

Declaration of Performance

No.: DOP_HHT_BaSH

1. Unique product type identification code:

Glued solid timber HHT

2. Intended use of the building product according to harmonized technical specification:

Buildings and Bridges

3. Name, registered trade name or brand, along with the address of the producer according to Article 11 Paragraph 5 construction products regulation:

HASSLACHER Holzbauteile GmbH & Co. KG
Am Hundsrück 2
63924 Kleinheubach
Germany

4. Name and address of the authorized agent for the tasks referred to in Article 12 Paragraph 2 construction products regulation:

No authorized agent

5. System of assessment and verification of performance constancy pursuant to Appendix V of the construction products regulation:

System 1

6. If the building product is regulated by a harmonized standard:

EN 14080:2013

7. Notified Body(ies):

No. 0672

8. If the building product is regulated by an European technical assessment:

Not applicable



9. Declaration of performance:

Main Features and Characteristics		Performance
Mechanical characteristics of glued laminated products	Characteristics of timber	NPD
	Bending strength	Classification based on the characteristics of laminations according EN 338 Spruce/Fir: C24
	Compression strength	
	Tensile strength	
	Shear strength	
	Modulus of elasticity	
	Bonding strength	
	Strength of finger joints	
	Geometrical data	
Resistance to fire		NPD
Bonding strength	Glue line integrity of surface bonding	Delamination test according EN 14080, Annex C, Test method B
Reaction to fire		D-s2, d0
Emission of formaldehyde		E1
Release of other dangerous substances		NPD
Durability of bonding strength	Species	Spruce/Fir
	Adhesive finger joint	PUR / Typ I according EN 15425 I 90 GP 0,3 w
	Adhesive surface bonding	MUF / Typ I according EN 301 I 90 GP 0,3 S w
Durability against biological attack	Lamination without preservative treatment	Durability class 5 according EN 350-2
	Lamination with preservative treatment	NPD

NPD – No Performance Determined

10. The performance of the previous product corresponds with the declared performance/the declared performances. For the creation of this performance in accordance with the EU regulation No. 305/2011 the manufacturer is uniquely responsible for.



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HASSLACHER
NORICA TIMBER
From **wood** to **wonders**.

Signed in the name of the manufacturer:

Adrian Niehörster / managing director HASSLACHER Holzbauteile GmbH & Co. KG

Name and position

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Ein UNTERNEHMEN der HASSLACHER Gruppe
A MEMBER of HASSLACHER group

HASSLACHER
NORICA TIMBER
From wood to wonders.



Kleinheubach, 18th April 2023

Place and date of issue

Stamp/signature

