

# AUTHORIZATION TO MARK

In recognition of its compliance with PFS TECO's policies, the manufacturer listed below is authorized to mark their product(s) with the following certification mark.



**Manufacturer:** NORITEC Holzindustrie GmbH  
Feistritz 1  
9751 Sachsenburg  
Austria

**PFS TECO Plant No.:** 905

**Product:** Glued Laminated Timber

**Product Description:** Glued laminated timber from Norway Spruce lumber bonded with exterior-type adhesive, of the following grades:

**GL 24h, GL 28h, GL 28c, GL 32h, and GL 32c**

with the following dimensions:

Depth:  $3\frac{1}{8}$  -  $50\frac{1}{2}$  in. (80 - 1280 mm)

Width:  $3\frac{1}{8}$  -  $11\frac{1}{8}$  in. (80 - 280 mm)

Length: up to  $88\frac{3}{4}$  ft. (up to 27 m)

Refer to [PFS TECO Building Product Evaluation Report 0136](#)

**Standard:** ANSI A190.1-2022, *Standard for Wood Products – Structural Glued Laminated Timber*

**Authorized by:**

A handwritten signature in dark ink, appearing to read "Scott Drake", is written over a horizontal line.

Scott Drake  
President & CEO

**Issue Date:** 27 May 2022  
**Revision Date:** 13 December 2023



# Building Product Evaluation Report 0136

## HASSLACHER Glued Laminated Timber

NORITEC Holzindustrie GmbH

Initial Acceptance: 27 May 2022

Version  
Expiration: 13 December 2025

Version No.: 1.3

### TYPE OF ACCEPTANCE

Product Material – Wood, Plastics and Composites  
CSI Section 06 18 13 – Glued Laminated Beams

### MANUFACTURER IDENTIFICATION

NORITEC Holzindustrie GmbH  
Feistritz 1  
9751 Sachsenburg  
Austria  
[www.hasslacher.com](http://www.hasslacher.com)

### DESCRIPTION OF THE PRODUCT EVALUATED

This Building Product Evaluation Report (BPER) applies to glued laminated timber (GLT) manufactured by NORITEC Holzindustrie GmbH in accordance with ANSI A190.1, with in-plant manufacturing procedures approved by PFS TECO, and identified by brand name **HASSLACHER Glued Laminated Timber** or **HASSLACHER GLT**.

**HASSLACHER GLT** is composed of selected grades of kiln-dried Norway Spruce lumber ("laminations") with the grain direction of all laminations oriented parallel to the longitudinal axis of the GLT, with adjacent laminations face bonded with adhesive to form a composite structural glued member. Laminations may be comprised of multiple pieces that are end-jointed to create longer lengths. The adhesives used to manufacture **HASSLACHER GLT** are exterior-type adhesives meeting the requirements of ANSI 405.

**HASSLACHER GLT** is available in depths of 3 $\frac{3}{8}$  to 50 $\frac{1}{2}$  in. (80 to 1280 mm), widths 3 $\frac{3}{8}$  to 11 $\frac{1}{8}$  in. (80 to 280 mm), and lengths up to 88 $\frac{3}{4}$  ft. (27 m); elements outside these parameters are available as special components and are outside the scope of this Report. The maximum lamination thickness is 1 $\frac{3}{4}$  in. (45 mm). End joints comply with standards ANSI A190.1 and ASTM D3737. **HASSLACHER GLT** is produced in balanced layups only (i.e., with lamination grades placed symmetrically about the neutral axis of the GLT).

**HASSLACHER GLT** is intended for use as beams and columns in load bearing and non-load bearing applications.

### CODES AND STANDARDS APPLICABLE TO PRODUCT

- 2012, 2015, 2018, and 2021 editions of the International Building Code® (IBC)
- 2012, 2015, 2018, and 2021 editions of the International Residential Code® (IRC)
- 2015 and 2018 editions of the National Design Specification® (NDS®) for Wood Construction
- ANSI A190.1-2022 *Standard for Wood Products – Structural Glued Laminated Timber*

### PROPERTIES REVIEWED

Testing of **HASSLACHER GLT** was conducted in accordance with the applicable Codes and Standards. The evaluation of the testing and analysis verified that the **HASSLACHER GLT** described in Table 1 complies with the requirements of ANSI A190.1.

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## **DESIGN**

**HASSLACHER GLT** design properties and capacities are provided in Table 1 in this Report. **HASSLACHER GLT** can be used as elements in the design of structural systems, although the design of such systems is beyond the scope of this Report.

Fire resistance of **HASSLACHER GLT** can be calculated using Section 16 of the NDS.

## **LIMITATIONS OF ACCEPTANCE**

The **HASSLACHER GLT** described in this Report comply with or are suitable alternatives to what is specified in those codes listed in the 'Codes and Standards Applicable to Product' section of this Report, subject to the following conditions:

1. The product described in this Report is limited to dry service conditions where the in-service equilibrium moisture content is less than 16%.
2. Design calculations, shop drawings and installation instructions must be furnished to the building official or authority having jurisdiction, verifying that **HASSLACHER GLT** beams are used in compliance with this Report and the requirements of the Engineer of Record (EOR).
3. Cutting or notching of **HASSLACHER GLT** beams is not permitted, unless provided for in the design.
4. **HASSLACHER GLT** beams are manufactured at the NORITEC manufacturing facility located in Sachsenburg, Austria. Quality control inspections are performed by PFS TECO or its recognized agent.

## **DOCUMENTATION SUBMITTED**

Submitted data was provided in accordance with PFS TECO's *Certification and Inspection Policy: Glued Laminated Timber in Accordance with ANSI A190.1*. Test data and analysis was also provided and reviewed in accordance with ANSI A190.1.

## **PRODUCT IDENTIFICATION**

**HASSLACHER GLT** beams and columns described in this Report are identified by a mark bearing the standard (ANSI A190.1), product name, production date and time, stress class, plant number (905), the PFS TECO Building Product Evaluation Report number (BPER 0136), and the PFS TECO certification mark (as shown in Fig. 1).



**Fig. 1:** PFS Check Certification Mark with United States country identifier

**Table 1. Reference Design Values for HASSLACHER GLT<sup>(a)</sup>**

Glulam Grade	Bending About X-X Axis (Loaded Perpendicular to Wide Faces of Laminations)				Axially Loaded		Fasteners
	Extreme Fiber in Bending <sup>(b)</sup> (psi)	Compression Perpendicular to Grain (psi)	Horizontal Shear (psi)	Modulus of Elasticity (10 <sup>6</sup> psi)	Tension Parallel to Grain (psi)	Compression Parallel to Grain (psi)	Specific Gravity for Fastener Design
	F <sub>bx</sub>	F <sub>c⊥x</sub>	F <sub>vx</sub> <sup>(c)</sup>	E <sub>x app</sub>	F <sub>t</sub>	F <sub>c</sub>	G
GL 24h	1,650	430	240	1.7	1,350	1,850	0.42
GL 28h	1,950	430	240	1.8	1,550	2,150	0.46
GL 28c	1,950	430	240	1.8	1,350	1,850	0.42
GL 32h	2,200	430	240	2.1	1,750	2,450	0.49
GL 32c	2,200	430	240	2.0	1,350	1,850	0.44

(a) For members stressed primarily in bending. Tabulated design values are for normal load duration and dry service conditions.

(b) HASSLACHER GLT is produced only with balanced layups, therefore F<sub>bx</sub> is the same for positive and negative bending.

(c) The design values for shear (F<sub>vx</sub> and F<sub>vy</sub>) shall be decreased by multiplying by a factor of 0.72 for non-prismatic members (e.g., members with varied cross section along their length), notched members, and for all members subject to impact or cyclic loading. The reduced design value shall be used for design for members at connections that transfer shear by mechanical fastener. The reduced design value shall also be used for determination of design values for radial tension and torsion.